Heat Shrinking Teflon Sleeve Instructions for B-65 Collets

- Place the Teflon sleeve around the collet body, covering the slot windows (do not get tubing onto back bearing - see .78" dimensions)
- Use a 750 Watt heat gun on the O.D. of the tubing
- Rotate the collet as heat is applied (Approximately 1 to 2 minutes required)
- Install RTV Sealant in the collet head slots after heat shrink is complete (allow at least 24 hours to cure)

![Diagram](image)

<table>
<thead>
<tr>
<th>Items</th>
<th>Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Teflon Sleeve</td>
<td>3757-0000000-A19</td>
</tr>
<tr>
<td>RTV Sealant</td>
<td>CE-0010884-0832 (Dow Corning #832)</td>
</tr>
</tbody>
</table>

Form No. B-109
Part No. B -0009500-0109

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